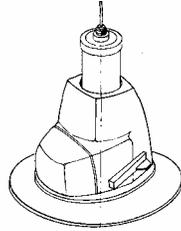


REMOVING AND INSTALLING BASE COVERS

ROUND BASES:

Cast Iron Covers: Round bases until August, 1988 used a cast iron shroud or cover consisting of two parts, a back cover for access and the main cover.



Removing Covers: The back cover is held on by one screw. The main cover is held on by three screws located under the base casting. To remove cover:

1. Raise chair base to upper limit if possible.
2. Unplug chair from outlet.
3. Turn chair over laying the chair on its side exposing the bottom of the base casting.
4. Remove three round head screws.
5. Return chair to normal sitting position.
6. At this point the main cover can be raised until you hit the chair top. Chair top and seat support needs to be removed to completely remove base shroud.

Plastic Covers: These covers replaced the cast iron covers.

Removing Covers:

1. Raise chair top.
2. Unplug chair from outlet.
3. Turn chair over laying the chair on its side exposing the bottom of the base casting.
4. Locate and remove two round head screws that hold each half of the cover.



5. Using a thin blade screw driver, starting at the top of cover, gently pry the two halves apart until the cover is separate.



Installing Covers:

6. Turn chair over laying the chair on its side exposing the bottom of the base casting.
7. Locating the holes in the halves, install the two screws to anchor the cover.
8. Set the chair back up.

REMOVING AND INSTALLING BASE COVERS

SQAURE BASES:

Removing Covers:

1. Unplug chair from outlet.
2. Remove six Phillips head screws and finishing washer from base housing (three in the front and three in the back).
3. Slide patient's right side cover off to the side, noting the two slots located on cover's base.
4. The patient's left side cover is anchored by two key shaped holes located in the front and back of the base of the cover. Slide the cover to the outside until the screws in the base line up with the hole, and then pull cover up. One may have to loosen screws slightly to slide cover.



Installing Covers:

1. Install patient's left side cover. Place front and back locator screws on covers. Place screws on key holes and slide cover inward.
2. Tighten the screws.
3. Aligning the locator screws on the patient's right hand side with the slots in the cover, slide the cover inward.
4. Pull up on the cover to insure cover slots are located below locator screws heads.
5. Check to see if key shield clears inside of cover.
6. If cover is secure replace front and back screws and washers.

REMOVING AND INSTALLING BASE COVERS

FX BASE COVERS:

Removing Covers:

1. Raise chair base if possible to upper limit.
2. Unplug chair.
3. Locate Reliance label on covers.
4. Slide label to the front of the chair until the back edge of label is exposed, then pull label out. This will expose two screws.



5. Remove screws.



6. Gently separate halves at the front then back of the base.
7. Remove covers from base.
8. Slide both left and right sides out and off base.

REMOVING AND INSTALLING BASE COVERS

Installing Covers:

1. Inspect cover brackets to insure they are secure to base casting, if not then secure.
2. Slide two halves of covers together insuring that the female tabs on the patient's right hand side slides under the dimple on the patient's left hand side. (One tab and dimple for front, two for the back).



INCORRECT



CORRECT

3. Slide cover on base so that the right hand cover is flush with edge of the raised lip of the plastic base casting.
4. While maintaining the position of the right hand cover, install the two screws until the head of the screw begins to make contact with the plastic.
5. Install the screws on the left hand side. Tighten the screw until the cover is secure.
6. Reinstall labels.

150 Series Base:

1. Run chair base to upper limit.
2. Unplug chair.
3. Remove six Phillips head screws and finishing washers form base housing.
4. Slide patient's left side housing half straight out (female half).
5. Remove the three screws securing the right half of base housing. Slide housing half straight out.
6. Reverse order to be reassembled.